

TL18 series



Product Segments

- Care Motion
- Comfort Motion
- Ergo Motion
- Industrial Motion

TiMOTION's TL18 column is designed for medical applications such as nurse carts, ophthalmological devices, X-ray machines, etc. The TL18 features an extruded aluminum rectangular appearance. Our high capacity, yet economical, TL18 provides stable vertical lifting. This streamlines the engineering design process and replaces the older style, unsafe lifting mechanisms which have many moving stages and pinch points.

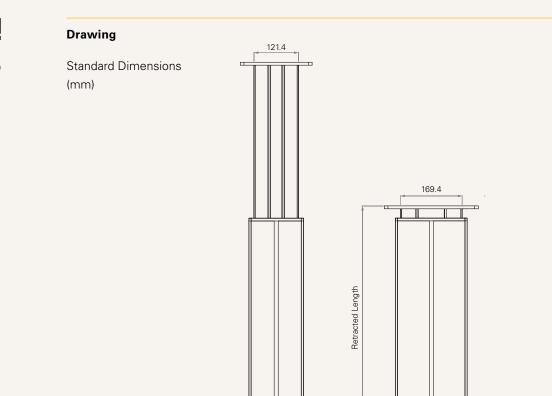
General Features

Maximum load & self- locking force Maximum dynamic bending moment Maximum static bending moment Maximum speed at full load

Minimum installation dimension Stroke Operational temperature range Options

Certificate

4,500N in push 250Nm 500Nm 28mm/s (with 500N in a push condition) ≥ Stroke+147mm 100~700mm +5°C~+45°C Hall sensor(s), cable exit from top/ bottom side, direct cut system IEC60601-1, ES60601-1, IEC60601-1-2, UL73, EMC



148.4

196.4

Load and Speed

series

CODE	Load (N)	Bending Moment- X direction		•	Typical Current (A)		Typical Speed (mm/s)	
	Push	Dynamic	Static	Force (N)	No Load 24V DC	With Load 24V DC	No Load 24V DC	With Load 24V DC
Motor Speed (3800RPM)								
U	4500	250	500	4500	2.5	4.9	11.4	6.6
z	3000	250	500	3000	2.5	5.5	17.1	9.5
w	2000	250	500	2000	2.5	4.8	22.9	13.1
S	1500	250	500	1500	2.5	4.7	30.0	18.9
v	500	250	500	500	2.5	4.0	45.0	28.0

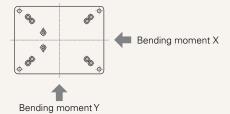
Note

1 The current & speed in table are tested with 24V DC motor. With a 12V DC motor, the current is approximately twice the current measured in 24V DC; speed will be similar for both voltages.

2 The current & speed in table and diagram are tested with TiMOTION control boxes, and there will be around 10% tolerance depending on different models of the control box.

(Under no load condition, the voltage is around 32V DC. At rated load, the voltage output will be around 24V DC)

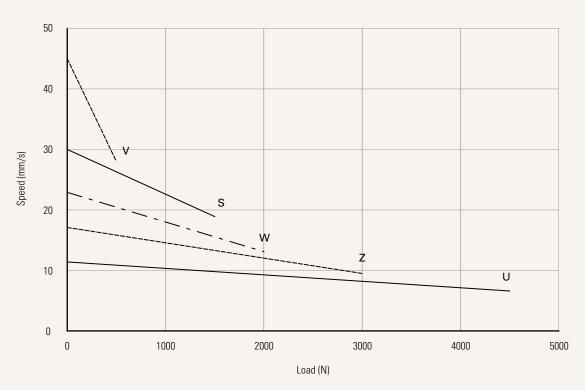
3 Bending Momen: Y direction= X*0.8



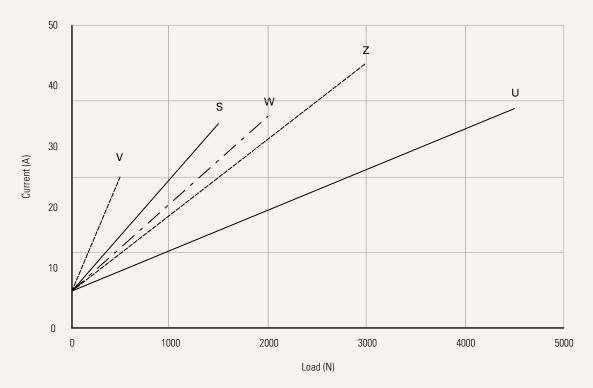


Performance Data (24V DC Motor)

Motor Speed (3800RPM)



Current vs. Load



Speed vs. Load



TL18 Ordering Key

1 T*i* MOTION

TL18

				Version: 20180328-G
Voltage	1 = 12V DC	2 = 24V DC		
Load and Speed	<u>See page 2</u>			
Stroke (mm)	100-700			
Retracted Length (mm)	<u>See page 2</u>			
Cable Exit	2 = Bottom side cable	3 = Top side cable		
Special Functions for Spindle Sub- Assembly	0 = Without (standard)	1 = Safety nut		
Functions for Limit Switches		etracted / extended position etracted / extended position		
Color	1 = Black	2 = Matte silver		
IP Rating	1 = Without			
Output Signals	0 = Without	2 = Hall sensor*2		
Top Plate	1 = Small plate	2 = Big plate		
Bottom Plate	1 = Small plate	2 = Big plate		
Connector	1 = DIN 6P, 90° plug C = Y cable, for direct cut	system	E = Molex 8P, plug	
Cable Length (mm)	1 = Straight, 500 2 = Straight, 750 3 = Straight, 1000	4 = Straight, 1250 5 = Straight, 1500 6 = Straight, 1750	7 = Straight, 2000 B = For direct cut system <u>See page 6</u>	

Note

1 The TL18 is designed especially for push applications, not suitable for pull applications.



Retracted Length (mm)

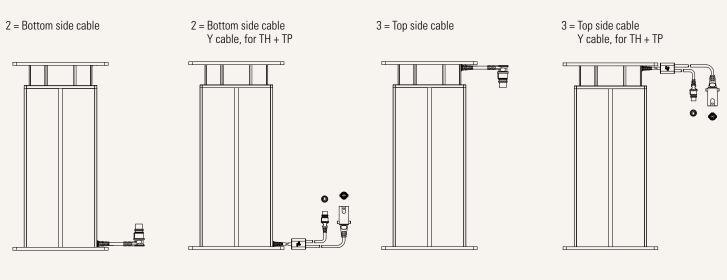
1. Retracted length needs to \geq Stroke+A

A. Plate						
Top plate	Bottom plate					
	1	2				
1	+147	+151				
2	+151	+155				

TL18 Ordering Key Appendix



Cable Exit



Functions for Limit Switches

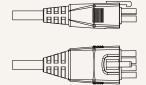
Wire Definitions							
CODE	Pin						
	🛑 1 (Green)	🛑 2 (Red)	🔵 3 (White)	🔵 4 (Black)	😑 5 (Yellow)	🔵 6 (Blue)	
1	extend (VDC+)	N/A	N/A	N/A	retract (VDC+)	N/A	
2	extend (VDC+)	N/A	middle switch pin B	middle switch pin A	retract (VDC+)	N/A	

Connector

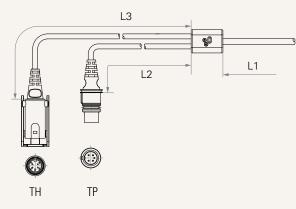
 $1 = DIN 6P, 90^{\circ} plug$

E= Molex 8P, plug





C= Y cable, for direct cut system



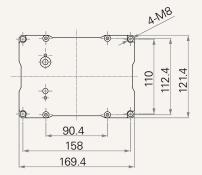
Cable length for direct cut system (mm)						
CODE	L1	L2	L3			
н	100	100	100			

TL18 Ordering Key Appendix



Top Plate

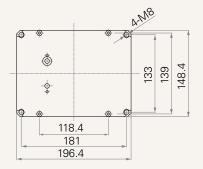
1 = Small plate



Small Plate: 4 fixation holes Thickness 4mm

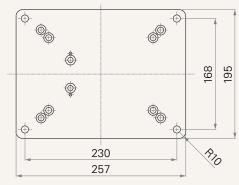
Bottom Plate

1 = Small plate



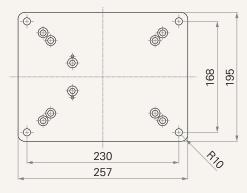
Small Plate: 4 fixation holes Thickness 4mm

2 = Big plate



Big Plate: 4 fixation holes Thickness 8mm





Big Plate: 4 fixation holes Thickness 8mm

Terms of Use

The user is responsible for determining the suitability of TiMOTION products for a specific application. TiMOTION products are subject to change without prior notice.